## Succinct summary of representative risk management measures (RMMs) and operational conditions (OCs)

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Substance: Chromium trioxide

EC: 215-607-8 CAS: 1333-82-0

Use title: Use of chromium trioxide for the electroplating

of legacy components such as for

classic/vintage cars & motorcycles with the purpose of creating a coating to match the original specification and provide specific

performance characteristics.

Use number: 3 - Functional chrome plating with decorative

character

Exposure Scenario Use at an Industrial Site - Use of chromium trioxide for the electroplating of legacy components such as for classic/vintage cars & motorcycles with the purpose of creating a coating to match the original specification and provide specific performance characteristics

ECS and WCS	Task (ERC/spERC or PROC)	Annual amount per site (tonnes /year)	Technical RMMs, including: *Containment, *Ventilation (general, LEV) *customized technical installation, etc	Organisational RMMs, including: *Duration and Frequency of exposure *OSH management system *Supervision *Monitoring arrangements *Training, etc	PPE (characteri stics)	Other conditions	Effectivene ss of waste water and waste air treatment (for ERC)	Release factors: water, air and soil (for ERC)	Detailed info. in CSR (section)
ECS 1	Use in chromium Electroplating	0.050 - 0.075 tonnes per annum					No direct emissions to the environment	No emissions to soil. No direct emissions to air outside of the site No direct emissions to water	
WCS 1	Receipt, transfer and storage of Chromium Trioxide solution PROC 1	See above	<ul> <li>General ventilation</li> <li>Keep sealed in original container</li> <li>Transfer to storage location.</li> </ul>	<ul> <li>30 mins.</li> <li>Every 3 months</li> <li>Support Plater only</li> <li>Training - Working with Chromium.</li> <li>Standard Operating Procedure in place</li> </ul>	• Wear chemically resistant gloves, overall, eye protection in case of accidental spillage	None	Not applicable	Chromium trioxide is in sealed containers – no exposure	9.2.1

WCS 2	Offline jigging / unloading / inspection of components PROC 4	See above	<ul> <li>General ventilation</li> <li>The final stage in the plating process is the immersion of jigs &amp; components in neutralising and rinsing solutions.</li> <li>Components allowed to dry before being removed from the plating line</li> </ul>	<ul> <li>Daily (Typically 1 hour exposure to plated components)</li> <li>One worker outside the plating shop.</li> <li>Training - Working with Chromium</li> <li>Standard Operating Procedure in place</li> <li>Good hygiene practices - Standard Operating Procedure in place</li> </ul>	• Wear chemically resistant gloves, overalls, eye protection	None	Not applicable	No releases	9.2.2
WCS 3	Working in the Plating Shop PROC 13	See above	Mist suppressant to control surface tension and control any potential emissions of chromium trioxide.     Good ventilation	<ul> <li>Maximum time in Chrome Zone: 5 minutes total per load</li> <li>Main Plater or Support Plater individually</li> <li>Mist tests taken every 4 weeks</li> <li>Personal air monitoring</li> <li>Biological monitoring</li> <li>Task specific Standard Operating Procedure in place</li> <li>Training - Working with Chromium</li> <li>Good hygiene practices - Standard Operating Procedure in place</li> </ul>	• Wear chemically resistant gloves, overalls, eye protection	Far field exposure applies for platers while not of the Chrome Zone	Not applicable	No releases	9.2.3

WCS 4	Sampling the chrome tank PROC 8b	See above	<ul> <li>Mist suppressant to control surface tension and control any potential emissions of chromium trioxide</li> <li>Submerge sample container into chrome trioxide solution using long handled tongs.</li> <li>Seal sample container and thoroughly neutralise and rinse before removing from the plating line.</li> <li>Good ventilation</li> </ul>	<ul> <li>100ml typically once per month.</li> <li>Maximum time in Chrome Zone: 10 minutes total</li> <li>Support Plater only</li> <li>Task specific Standard Operating Procedure in place</li> <li>Training - Working with Chromium</li> <li>Good hygiene practices - Standard Operating Procedure in place</li> </ul>	• Wear chemically resistant gloves, overalls, eye protection	Far field exposure applies for platers while not of the Chrome Zone	Not applicable	No releases	9.2.4
WCS 5	Concentration adjustment of the chrome tank (Making additions PROC 8b	See above	Mist suppressant to control surface tension and control any potential emissions of chromium trioxide     Keep sealed in original container, in specified area when not in use     Good ventilation	<ul> <li>50L typically every</li> <li>3 months</li> <li>Average 20 mins per month (Total activity duration)</li> <li>Maximum time in Chrome Zone: 5 mins</li> <li>Support Plater only</li> <li>Task specific</li> <li>Standard Operating</li> <li>Procedure in place</li> <li>Training - Working with Chromium</li> <li>Good hygiene</li> <li>practices - Standard</li> <li>Operating Procedure in place</li> </ul>	• Wear chemically resistant gloves, overalls, eye protection • Wear FFP3 filter mask	Far field exposure applies for platers while not of the Chrome Zone	Not applicable	No releases	9.2.5

WCS 6	Maintenance activities PROC 28	See above	<ul> <li>Plating process must be stopped before any maintenance commences.</li> <li>Good ventilation</li> </ul>	<ul> <li>Typical time spent in Chrome Zone: 60 mins</li> <li>Frequency: Every 3 months</li> <li>Number of workers: Main Plater and Support Plater together</li> <li>Task specific Standard Operating Procedures in place</li> <li>Training - Working with Chromium</li> <li>Good hygiene practices - Standard Operating Procedure in place.</li> </ul>	■ Wear chemically resistant gloves, overalls, eye protection ■ Appropriate task specific PPE & RPE is required	None	Not applicable	No releases	9.2.6
WCS 7	Wastewater management & disposal PROC 28	See above	Waste rinse water from the plating processes is stored and contained on-site.     Waste disposal takes place when appropriate.     Activity performed outdoors but within a courtyard. Out of range of the plating line.	<ul> <li>Waste disposal takes place infrequently. Typically, 10,000 litres every 2-3 years</li> <li>Typical activity time: 60 mins</li> <li>Support Plater only</li> <li>Training - Working with Chromium - Standard Operating Procedure in place</li> </ul>	• Wear chemically resistant gloves, overall, eye protection in case of accidental spillage.	None	Not applicable	No releases	9.2.7

Abbreviations: WCS=Worker contributing scenario, ECS=Environmental Contributing Scenario,\* ERC=Environmental Release Category (or spERC if available), PROC=Process category, LEV=Local Exhaust Ventilation, PPE=Personal Protective Equipment